

CERTIFICATE OF TEST

Client : Concorde Glass Ltd Link House Waterloo Road Mablethorpe Lincolnshire LN12 1LE	Order No : JM2425 Report No : JM0549 Issue No : 01 Test Date : 25 th March 2021
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Identification: Welder: James Sykes

Material: S355 (Group 1.2)

WPS Ref: CGF-01

Spec: BS EN ISO 9606-1:2017

Description: EN 9606 Welder Approval

Acceptance Standard : BS EN 9606-1 2017

Other Info: Fillet Weld. MAG.

Macro Examination	Specification: BS EN 17639:2013	Procedure: JM1
Specimen location : Weld Section		
Etchant : Nital(10%)		
Surface Preparation : Polished to 600 grit finish		
Inspector name : MICK HURT		
Code :		

Samples	Findings	Comments/Status
Macro 2 off	No Defects Visible	Accept

TENSILES Not Required	IMPACTS Not Required
Others	Results
Visual Examination BS EN ISO 17637:2016	Acceptable
Macro Examination BS EN ISO 17639:2013	EN ISO 5817:2014 Cat B Acceptable
Fracture Test BS EN ISO 9017:2013	EN ISO 5817:2014 Cat B Acceptable
Bend Test 180° BE EN ISO 5173:A1:2011	EN ISO 5817:2014 Cat B Not required
	EN ISO 5817:2014 Cat B
Comments	
This test results conforms to BS EN9606-1 2017	

The results obtained only apply to the samples submitted.

Issue Date : 6th May 2021

Signature:



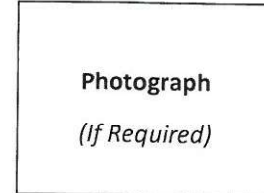
WELDER'S QUALIFICATION TEST CERTIFICATE

Designation: ISO9606-1 135 P FW FM1 S t10 PB sl

WPS – Reference No. : CGF-01
 Welder's Name : James Sykes
 Method of Identification : Confirmed by Employer
 Date of Birth :
 Employer : Concorde Glass Ltd
 Code / Testing Standard : BS EN 9606-1 2017
 Job Knowledge: **Acceptable / Not Tested (Delete as necessary)**


Examiner: Jafma Management (NDT) Ltd

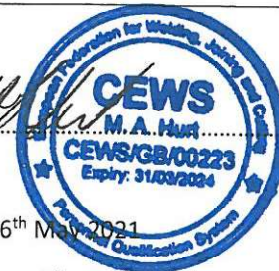
Reference No: JM0549



Weld Test Details		Range of Approval	
Welding Process (es)	MAG	135	135 + 138 (MAG)
Transfer Mode	Spray		Spray + Globular
Product Type (Plate or Pipe)	Plate	P	Plate / Pipe
Type of Weld	Fillet	FW	Fillet Welds
Parent Material group (s)	Steel Group 1.2	1.2	-----
Filler Material group (s)	FM1	FM1	FM1 + FM2
Filler Material (Designation)	BS EN ISO 14341:G3 Si1	S	Compatible filler, S + M
Shielding Gas	BS EN ISO 14175:M14		Similar / Compatible
Auxiliaries	N/A		-----
Type of current and polarity	DC+		-----
Material thickness (mm)	10mm	t10	≥3mm
Deposit thickness (mm)	N/A		N/A
Outside Pipe diameter (mm)	N/A		≥500mm (fixed Pipe) / ≥75mm (Rotated)
Welding Position	Horizontal/Vertical	PB	PA + PB
Weld Details	Single sided, Single run		-----
Multi-Layer/Single-Layer	Single layer	sl	Sl

Supplementary fillet weld test (completed in conjunction with a butt weld): N/A

Type of Test	Performed & Accepted	Not Required	Name:
Visual testing	X		 Signature: Examiner: Date of Issue: 6 th May 2021 Place of Welding: Clients Premises Date of Welding: 25 th March 2021
Radiographic testing		X	
Fracture Test		X	
Bend Test		X	
Notch Tensile Test		X	
Macroscopic Examination	X		
Additional Tests		X	



Revalidation 9.3a	Valid until 25 th March 2024	Revalidation 9.3b	Valid until N/A	Revalidation 9.3c	Valid until N/A
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Revalidation for qualification by examiner or examining body for the following 2 years (refer to 9.3b)

Date	Signature	Position or Title

Confirmation of the validity by employer/RWC/examiner or examiner body for the following 6 months (refer to 9.3b)

Date	Signature	Position or Title